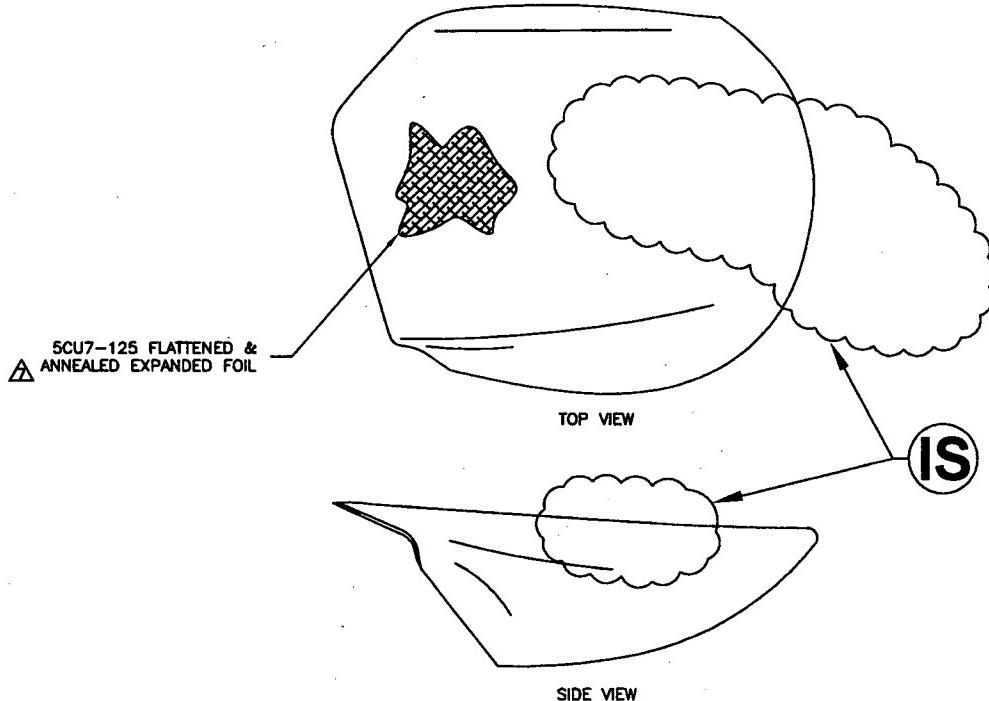


APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 01911						SHEET 1 OF 1
	DWG NO. 41228-301-088		REV: IR	PREPARED BY	D.BARKER	DATE: 08/10/07	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
	DWG TITLE: AUX FILLER COVER COMPONENTS						
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF CURRENT ORDER		
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE		REASON: REMOVED LATCH FROM -001 AND -002 ASSEMBLIES					

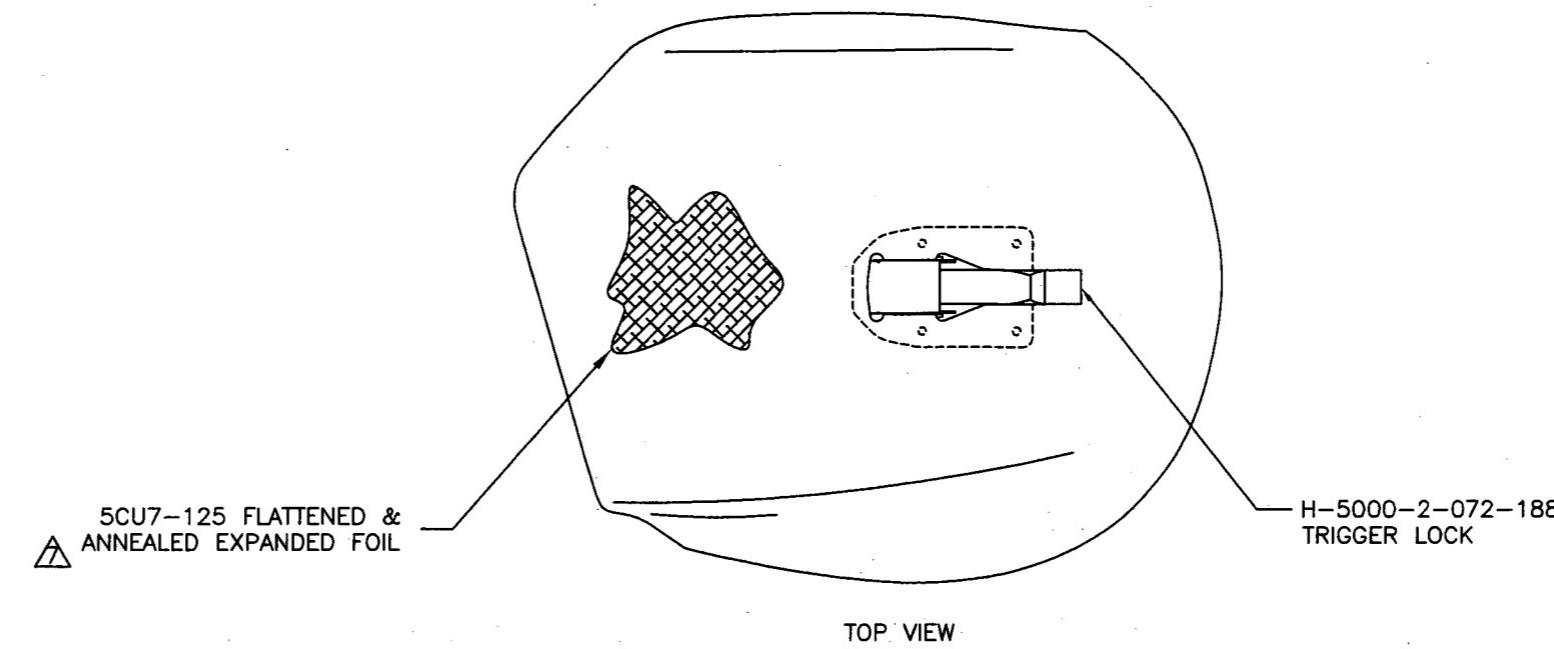
SHEET 1 -001 ASSY VIEW IS:



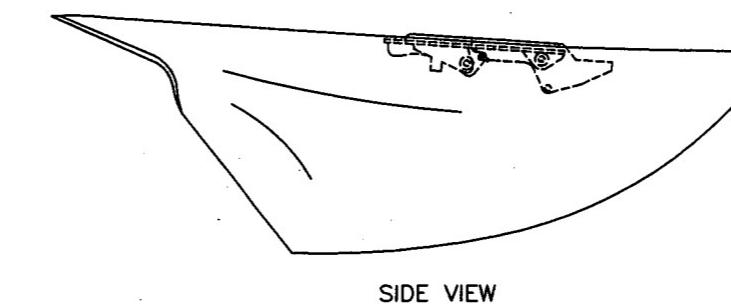
-001 L/H COVER, VENT/FILLER CAP (SHOWN)

-002 R/H COVER, VENT/FILLER CAP (OPPOSITE)

-	D	H-5000-2-072-188	1	1				DELETED									
			-001	-002	-003	-004	-005	-006									
F/N	TC	PART NUMBER	QTY			NAME		STOCK SIZE	MATERIAL	MATL.SPEC	ZONE						
DOCUMENTS EFFECTED:										CHANGE CATEGORY							
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input checked="" type="checkbox"/> BOM <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR										DER REVIEW REQUIRED							
										<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO						



- 10. INSTALL EXPANDED FOIL IN ACCORDANCE WITH ERA PROCESS SPECIFICATION NO. 4011.
- 9. OBTAIN CONTOURS FROM PATTERN 41202-301-088-006 USING MOLD NO. 41202-301-088-006.
- 8. OBTAIN CONTOURS FROM PATTERN 41202-301-088-005 USING MOLD NO. 41202-301-088-005.
- 7. FABRICATE LEFT & RIGHT COVERS P/N 41228-301-088-005/-006 IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 2004 TYPE I.
- 6. OBTAIN CONTOURS FROM PATTERN 41202-301-088-004 USING MOLD NO. 41202-301-088-004.
- 5. OBTAIN CONTOURS FROM PATTERN 41202-301-088-003 USING MOLD NO. 41202-301-088-003.
- 4. FABRICATE LEFT & RIGHT HINGE MOUNTS P/N 41228-301-088-003/-004 IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 2004 TYPE I.
- 3. OBTAIN CONTOURS FROM PATTERN 41202-301-088-002 USING MOLD NO. 41202-301-088-002.
- 2. OBTAIN CONTOURS FROM PATTERN 41202-301-088-001 USING MOLD NO. 41202-301-088-001.
- 1. FABRICATE LEFT & RIGHT COVERS P/N 41228-301-088-001/-002 IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 2004 TYPE I.



UNINCORPORATED ECN(s)

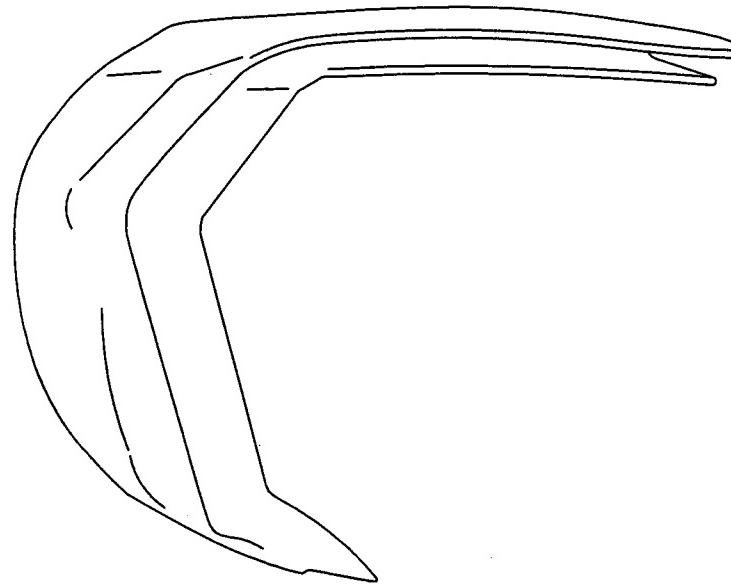
01911

- 001 L/H COVER, VENT/FILLER CAP (SHOWN)
 -002 R/H COVER, VENT/FILLER CAP (OPPOSITE)

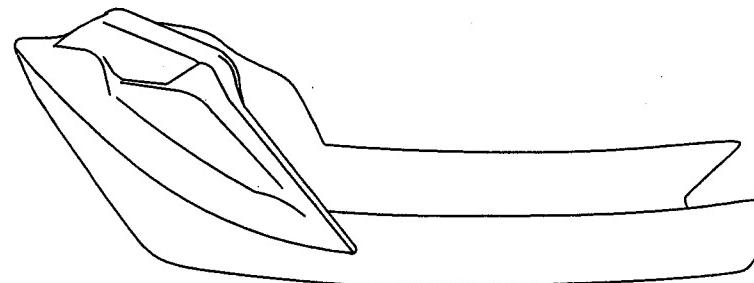
			1	1	H-5000-2-072-188	TRIGGER LOCK			
AR	AR	AR	AR	AR	AR	5CU7-125	EXPANDED FOIL FLATTENED & ANNEALED	DELKER, BRANFORD, CT.	
						-006	R/H LATCH STOP		▲▲
						-005	L/H LATCH STOP		▲▲
						-004	R/H HINGE MOUNT		▲▲
						-003	L/H HINGE MOUNT		▲▲
						-002	R/H COVER, VENT/FILLER CAP		▲▲▲
						-001	L/H COVER, VENT/FILLER CAP		▲▲▲
-006	-005	-004	-003	-002	-001	PART NO.	NAME	STOCK SIZE	MATERIAL
NO. REQ'D PER ASSY							MATL.SPEC	ZONE	

LIST OF MATERIAL									
PROPRIETARY RIGHTS NOTICE						UNLESS OTHERWISE SPECIFIED	DRAFTSMN D. NELSON	3/12/02	TITLE AUX FILLER COVER COMPONENTS
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THIS DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC.					X.±.1	CHECK PLUMER DERT-810057-NE	3/28/02		
001 THRU 006	1	41228-200-006			XX.±.03				
					XXX.±.010				
					ANGLES ±.1/2"				
					HEAT TREAT				
					FINISH				
								DWG. NO. 41228-301-088	REV. IR
								SHT 1 OF 2	

NOTES:



TOP VIEW

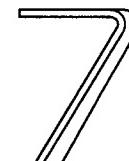


SIDE VIEW

-003 L/H HINGE MOUNT (SHOWN)
-004 R/H HINGE MOUNT (OPPOSITE)



TOP VIEW



SIDE VIEW

-005 L/H LATCH STOP (SHOWN)
-006 R/H LATCH STOP (OPPOSITE)

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Era Aviation, Inc.

TITLE
AUX FILLER COVER COMPONENTS

SIZE
C
DWG. NO.
41228-301-088
REV.
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SHT 2 OF 2